



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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RBT18538
Job Sheet 178475



Part No: RBT18538

Job Qty: 1 ea

Part Name: Pilot, Co-Pilot Seat Brace



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 11/19/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18538 Rev2A IPP Rev A 17.12.13 New issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/19/18	11/19/18	0.00	0.00	Start Up Stores/Pkg-2		MCC
100	Small Fab	1 pcs	11/19/18	11/19/18	0.00	0.00	Small Fab-4		MCC DAS
110	QC	1 pcs	11/19/18	11/19/18	0.00	0.00	QC4	Qc5	38
115	Packaging	1 pcs	11/19/18	11/19/18	0.00	0.00	Packaging3		9-89
120	QC21-FG	1 Ea	11/19/18	11/19/18	0.00	0.00	QC21		

Part Op 100 - -Pick bag and tag
Descriptions:

DAS
21
9-89

NOV 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBT18538-1	Left Seat Brace	1 Ea (1 ea)	90-Start up Operation	5107372
RBT18538-3	Right Seat Brace	1 Ea (1 ea)	90-Start up Operation	5107377

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBT18538-1	1	7	0
	RBT18538-3	1	0	0

Part Specifications

Specifications could not be found.



Container No: S129062



Part: RBT18538

Job No: 178475

Serial No/Batch: S129062

Revision: 2A

Inspector:

Exp Date:

Instructions:

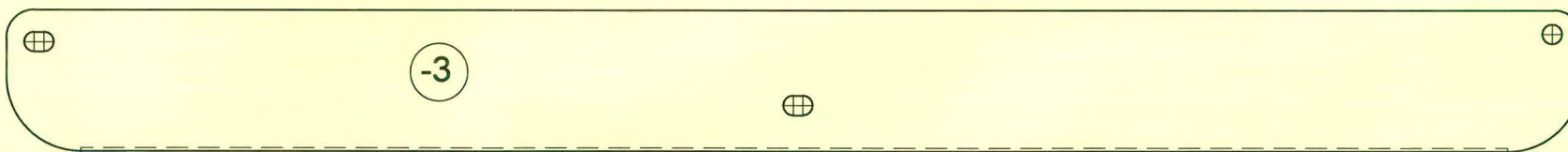
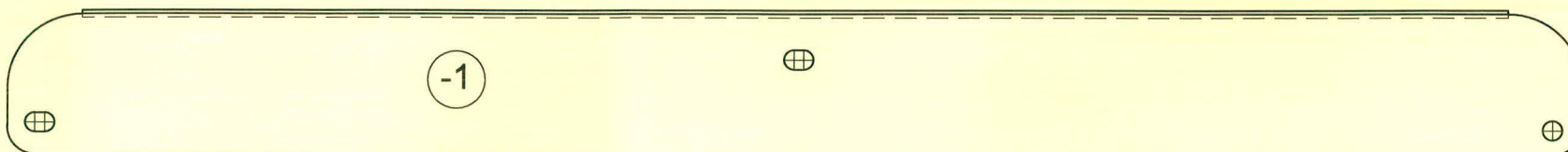
Date: 11/19/18

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Plex 10/12/18 2:03 PM dart.logan.david

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ORIGINAL TOOL WAS A MACHINED SOLID PART, NOW A FORMED PART.	10/7/10	WP	
2	CH'D MATERIAL THICKNESS FROM .06 TO .04. CH'D CUT OUTS ON END FROM .75 TO .83 (x2), CH'D R.31 (x4) TO R.31 (x2), & ADDED R.83 (x2), CH'D TWO .218 HOLES TO ELONGATED SLOTS, ADDED R.125 (x2) TO LIP PER D.W.	1/6/11	RJC	
2A	ADDED ENGRAVE NOTE -1 & -3 PER R.W.	2/17/11	RJC	RW



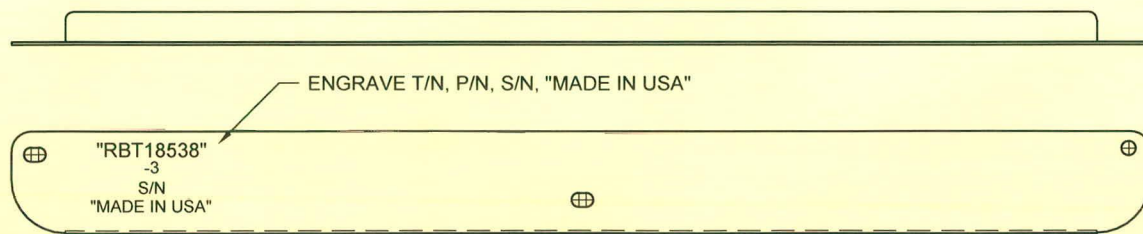
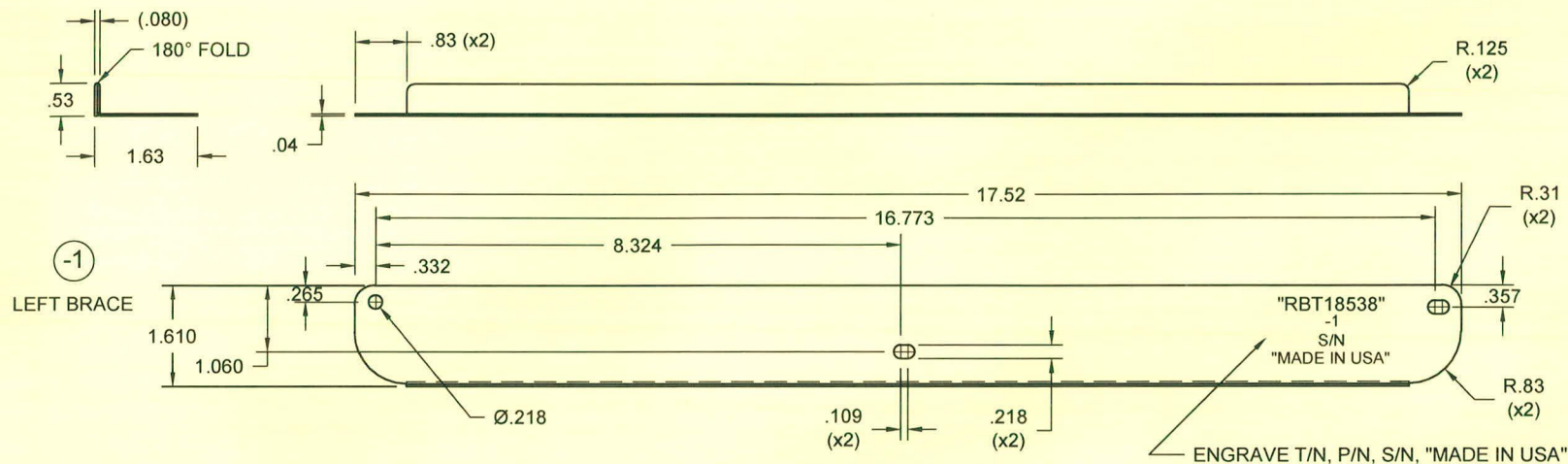
Added B & L & 407 to used on
model 3/20/12 after DW veified
the hole pattern is the same.
No rev done. RJC

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	LEFT SEAT BRACE	5052	.040 x 2-3/4 x 17-5/8	2
			-3	1	RIGHT SEAT BRACE	5052	.040 x 2-3/4 x 17-5/8	2

 RED BARN MACHINE	
TITLE SEAT FRAME SUPPORTS	
DWG NO. RBT18538	REV 2A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 METRIC REF. .Xmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 10-7-10
SHEET 1 of 2	
DRAWN BY: PERRITT	
APPROVED 	
HEAT TREAT FINISH	
SPEC USED ON MODEL BELL 206 B & L, 407	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	CH'D MATERIAL THICKNESS FROM .06 TO .04, CH'D CUT OUTS ON END FROM .75 TO .83 (x2), CH'D R.31 (x4) TO R.31 (x2), & ADDED R.83 (x2), CH'D TWO Ø.218 HOLES TO ELONGATED SLOTS, ADDED R.125 (x2) TO LIP PER D.W.	1/6/11	RJC	
2A	ADDED ENGRAVE NOTE -1 & -3 PER R.W.	2/17/11	RJC	RW



RED BARN MACHINE	
TITLE SEAT FRAME SUPPORTS	
DWG NO. RBT18538	REV 2A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	METRIC REF.
XXX ± .005	XXmm ± .1mm
XX ± .01	FRACTIONS ± 1/32
X ± .1	ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: PERRITT	
APPROVED: <i>D. Med</i>	
HEAT TREAT: CLEAR ANODIZE	
FINISH: MIL-A-8625F, TYPE II, CLASS I	
SPEC: USED ON MODEL	
BELL 206 B & L, 407	
SCALE: NTS	DATE: 10-7-10
SHEET 2 of 2	

